

Tensile load permitted: F<sub>h</sub> 26,3 kN at concrete compressive strength 17 N/mm<sup>2</sup>

IFBT & Prüfbericht Nr. 06-117

including safety factors according ETAG-001

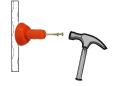
	order numb	er pcs/unit
Formwork Anchor GFK DW15 / L 12,5 cm	401512	unit: 100 pcs
Cone Plug Ø 42 mm, for installation in wood formwork concrete cover 12 mm, assemblies with Double-Headed Nail 75 mm, zinc-plated, reuseable	401518	unit: 100 pcs
Sealing Plug PVC ∅ 31 mm	131518	unit: 100 pcs
Facing Concret Cone Plug SBK 15/10 made of casted concrete optimal solution to exposed concrete construction	411510	unit: 1 pcs
Cone Plug DW15 Stainless Steel made of 1.4301 for closing the anchorage, makes visual accents	411511	unit: 1 pcs

The use for mounting suspend scaffolds is not allowed!

Tensile Load: F<sub>b</sub> permitted 26,3 kN / B25 / 17 N/mm<sup>2</sup>; F<sub>b</sub> max 39,1 kN / B25 / 17 N/mm<sup>2</sup>

## A - Installation to formworks

1 Inmeasure achor point and nail Cone Plug (order number 401518) to formwork panel using provided double head nail. Edge distance minimum 10 cm



2 Stick on achor to cone plug's socket. Tie it to reinforcement if required. Position is now ready for concrete casting.



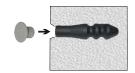
3 When required concrete proberty is achieved strip formwork. By that Cone Plug will be pulled of the anchor. The double head nail can be easily pulled out. Cone Plug and nail can be reused.



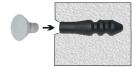
4 The Thread rod now can be screwed in conveniently due to anchor's threadless fitting tube.



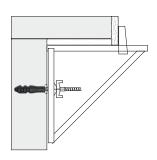
5 S e a I i n g: using Sealing Plug PVC (order number 131518) The position can be finished with mortar and grinded on demand.



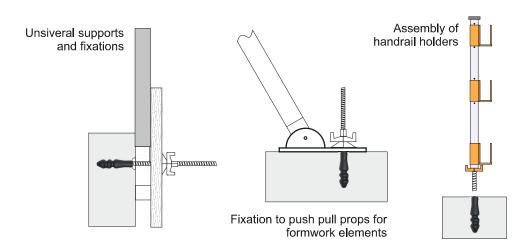
6 for exposed concrete construction use Concrete Cone Plug SBK 15/10 (order number 415110) for sealing in perfect optics



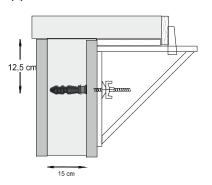
## **B** - Applications



Fixation to slap stopend bars, trestless bars, angels, supports etc.



## Application to Hollowchamber Walls:



Operations befor concrete casting:

- 1. Calibrate anchor position, edge distances minimum 12,5 cm.
- 2. Perform a drilling ø 22 mm in correct position through the concrete shell.
- 3. Insert the GFK-HK into the hollowchamber to the bore hole and screw in a thread rod DW15 through the concrete shell. Care for screwing in full length.
- 4. Fix the bracket using a flange nut DW15. The GFK now is tightened to the inner side of the concrete shell and sealed against concrete foam.
- 5. The anchor position can already loaded now before concreting according to the shell's bearing.